



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

644.4110

Job Sheet 182464



Part No: 644.4110

Job Qty: 20 ea

Part Name: Aft Bracket, Large



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A 16.12.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		8/27/18	0.00	0.00	Start Up Waterjet		SC RD706
100	Waterjet	20 pcs		8/27/18	0.00	2.00	Waterjet1		SC 18/27/18
110	QC	20 pcs		8/27/18	0.00	0.00	QC2 Waterjet-4		SC 18/27/18 PAS
120	QC	20 pcs		8/27/18	0.00	0.00	QC8-4		SEP 12 2018 68
130	Brake NC	20 pcs		8/27/18	0.00	0.00	Brake NC 1		SAS 9-89
140	QC	20 pcs		8/27/18	0.00	0.00	QC5		38
150	Outsource	20 pcs		8/27/18			ATG001-VC	8	218-10-4
160	Packaging	20 pcs		8/27/18	0.00	0.00	Packaging2		OCT 25 2018
170	QC	20 pcs		8/27/18	0.00	0.00	QC6		38
180	SprayPaint	20 pcs		8/27/18	0.00	2.00	Spray Paint		NOV 27 2018
190	QC	20 pcs		8/27/18	0.00	0.00	QC14		NOV 30 2018 68
200	Packaging	20 pcs		8/27/18	0.00	0.00	Packaging3-2		DAS 9-89
210	QC21-SA	20 Ea		8/27/18	0.00	0.00	QC21		6

Part Op 100 - 1-Cut as per Dwg D Dwg Rev: F2 Prog Rev: F2 2-Deburr if necessary
Descriptions: 130 - Form as per DWG.

150 - 1-ISSUE P/O TO ATG: P0041256 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625
Type 3 Class 2 3-Certification of Conformity is required

180 - 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: _____ 2- PAINT AS PER DWG,
SEE NOTE 4 AND MPP-172 BATCH: _____

185: outsource Atelci P0041252

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	13.3200 sf (.666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125	13	70	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 1:17 PM Dart.Gagnon.Michelle

Date: 09/07/18

Instructions:

Exp Date:

Inspector:

Revision: F2

Serial No/Batch: S108544

Job No: 182464

Part: 644.4110

Container No: S108544

DART
AEROSPAC

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com





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PURCHASE ORDER **PO041256**

E-MAILED
OCT 09 2018

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041256

PO Date: 10/4/18

Due Date: 10/26/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Beecraft, Ashley Phone:

Attention: Lalande, Marc-Andre

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182464	644.4110	Aft Bracket, Large 1-ISSUE P/O TO ATG: 2- Hard Anodize IAW Mil- A-8625 Type 3 Class 2, Color Black: 3-Pretreat PR-148 Adhesion Promoter: 4-Prime with Desoto 515X349 IAW BMS 10-79 Type 3 Class A Grade A. AS PER DWG. 644.4100 "NOTE 4" Certification of Conformity is required	Firmed	-	10/26/18	20 pcs	0 pcs	20 pcs	\$9.64/pcs	\$192.80
2	182774	D5574-1	Blade Housing, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	-	10/26/18	4 pcs	0 pcs	4 pcs	\$12.84/pcs	\$51.36



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PURCHASE ORDER **PO041256**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182776	D5572-1	Base Bracket, Lower; Cable Cutter, LH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
4	182777	D5572-2	Base Bracket, Lower, Cable Cutter, RH : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5572 Certification of Conformity is required.	Firmed	-	10/26/18	8 pcs	0 pcs	8 pcs	\$11.39/pcs	\$91.12
5	182780	D5575-3	Break Away Tip, Lower Deflector : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	-	10/26/18	2 pcs	0 pcs	2 pcs	\$11.09/pcs	\$22.18
6	182003	RBT400285-5	Tube -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR YELLOW,(GOLD ANODIZE ACCEPTABLE) PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/19/18	7 pcs	0 pcs	7 pcs	\$24.02/pcs	\$168.14



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PURCHASE ORDER **PO041256**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179603	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	10/26/18	9 pcs	0 pcs	9 pcs	\$5.09/pcs	\$45.81
Grand Total:											\$662.53

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 10:46 AM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916318

Date: 24-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 644.4110 Aft Bracket Large Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23877	Rev: F	PO: PO041256 Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

DAS
38
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO041852

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No:	PO041852
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PO Date: 11/26/18

Due Date: 11/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: **Phone:**

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:**Special Comments:**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182468	644.4117	Bracket, Fwd Pivot 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: _____ 2- PAINT AS PER DWG, SEE NOTE 4 AND MPP-172 BATCH: _____	Firmed	-	11/30/18	25 pcs	0 pcs	25 pcs	\$18.00/pcs	\$450.00
2	182466	644.4111	Bracket, Aft Pivot 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: _____ 2- PAINT AS PER DWG, SEE NOTE 4 AND MPP-172 BATCH: _____	Firmed	-	11/30/18	20 pcs	0 pcs	20 pcs	\$18.00/pcs	\$360.00
3	182464	644.4110	Aft Bracket, Large 1 - Prime as per dwg see note 4 and MPP-172 Batch: _____ 2 - Paint as per dwg, see note 4 and MPP-172 BATCH: _____	Firmed	-	11/30/18	20 pcs	0 pcs	20 pcs	\$18.00/pcs	\$360.00
										Grand Total:	\$1,170.00

Plex 11/26/18 10:37 AM dart.tsimiklis.chrisoula



Tel (613) 632-5200

PURCHASE ORDER
PO041852

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/26/18 10:37 AM dart.tsimiklis.chrisoula